

## DESCRIPTION

Styrolution PS 495F is a high flow, high impact polystyrene with a good heat resistance and a high stiffness.

## FEATURES

- High flow HIPS
- Good heat resistance with high stiffness
- Suitable for gas-assisted injection molding process

## APPLICATIONS

- Consumer electronics: LCD Back cover, TV-front and back cover, printer cabinets etc.
- Household: internal parts of vacuum cleaners; refrigerator parts etc.
- Large housing parts as well as filigree, shapely designs parts

Property, Test Condition	Standard	Unit	Values
<b>Rheological Properties</b>			
Melt Volume Rate, 200 °C/5 kg	ISO 1133	cm <sup>3</sup> /10 min	9.5
<b>Mechanical Properties</b>			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m <sup>2</sup>	13
Charpy Notched Impact Strength, 23° C	ISO 179/1eA	kJ/m <sup>2</sup>	17
Charpy Unnotched, -30 °C	ISO 179/1eU	kJ/m <sup>2</sup>	130
Tensile Stress at Yield, 23 °C	ISO 527	MPa	26
Tensile Strain at Yield, 23 °C	ISO 527	%	1.5
Tensile Strain at Break, 23 °C	ISO 527	%	40
Tensile Modulus	ISO 527	MPa	2000
Elongation at Break (MD)	ISO 527	%	40
Flexural Strength, 23 °C	ISO 178	MPa	40
Flexural Modulus, 23 °C	ISO 178	MPa	2100
Hardness, Ball Indentation	ISO 2039-1	MPa	74
<b>Thermal Properties</b>			
Vicat Softening Temperature VST/B/50 (50N, 50 °C/h)	ISO 306	°C	90
Vicat Softening Temperature, VST/A/50 (10N, 50 °C/h)	ISO 306	°C	98

# Styrolution PS 495F

High Impact Polystyrene (HIPS)

## TECHNICAL DATASHEET

Property, Test Condition	Standard	Unit	Values
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	85
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	89
Coefficient of Linear Thermal Expansion	ISO 11359	10 <sup>-6</sup> /°C	100
Thermal Conductivity	DIN 52612-1	W/(m K)	0.17
<b>Electrical Properties</b>			
Dielectric Constant (100 Hz)	IEC 62631-2-1	-	2.5
Dissipation Factor (100 Hz)	IEC 62631-2-1	10 <sup>-4</sup>	4
Dissipation Factor (1 MHz)	IEC 62631-2-1	10 <sup>-4</sup>	4
Dielectric Strength, Short Time, 1.5 mm	IEC 60243-1	kV/mm	155
Relative Permittivity (100 Hz)	IEC 62631-2-1	-	2.5
Relative Permittivity (1 MHz)	IEC 62631-2-1	-	2.5
Volume Resistivity	IEC 62631-3-1	Ohm*m	>10 <sup>16</sup>
Surface Resistivity	IEC 62631-3-1	Ohm	>10 <sup>13</sup>
<b>Optical Properties</b>			
Specular Gloss, 60 °	-		45
<b>Other Properties</b>			
Density	ISO 1183	kg/m <sup>3</sup>	1050
<b>Processing</b>			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 0.6
Melt Temperature Range	ISO 294	°C	180 - 260
Mold Temperature Range	ISO 294	°C	10 - 60
Injection Velocity	ISO 294	mm/s	200

Typical values for uncolored products

Please note that all processing data stated are only indicative and may vary depending on the individual processing complexities.

Please consult our local sales or technical representatives for details.

## SUPPLY FORM

Styrolution PS 495 F is supplied as cylindrical shaped granules. It has to be kept in its original containers in a dry, cool place. Avoid direct exposure to sunlight. Styrolution PS 495 F can also be stored in silos.

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## PROCESSING

Styrolution PS 495 F can be injection molded under different conditions depending on machinery available and articles molded. Mass temperature can be as high as 260°C. Styrolution PS 495 F is suitable for gas assisted injection molding.

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## PRODUCT SAFETY

During processing of Styrolution PS resins small quantities of styrene monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm no negative effects on health are expected. In our experience, the concentration of styrene does not exceed 1 ppm in well ventilated workplaces - that is where five to eight air changes per hour are made. Further information can be found in our Styrolution PS safety data sheets.

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## DISCLAIMER

The above mentioned data are accurate to the best of our knowledge. They are based upon reputable labs and industry standard testing methods. These are only typical values and actual product specification may deviate at industrial range. Therefore, no data in this technical data sheet shall constitute a warranty or representation regarding product features, fitness of the product for a specific purpose or application or its processability. INEOS Styrolution disclaims all liability in connection therewith. The customer himself is required to verify whether or not the product is suitable for the further processing or application intended and whether or not the product complies with the relevant statutory requirements. Unless explicitly and individually otherwise agreed in writing, INEOS Styrolution's sole and exclusive liability with respect to its products is set forth in INEOS Styrolution's General Terms and Conditions for Sale.